



<b>ADVIK</b>	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	<b>KAIZEN IDEA SHEET</b>			
	TPM Circle Name:	Loss no.												
	Dept: Quality	Result Area	P	Q-Def. A / B /C	C	D	S	M						
Cell No.:	Cell Name: A312 Oil pump Assy.	Process / Stage : Assly							Operation : Flushing					
<b>Kaizen Theme:-</b> Save Wastage oil.		<b>Idea : -</b> Short length shaft use for flushing.												
		<b>Counter Measure :-</b> Short length 28.5mm Shaft implement for flushing.							<b>Bench Mark</b>		0			
<b>Problem/Present Status: -</b> Oil sprayed & wastage on flushing stage.		<b>Before :-</b> Oil sprayed due to Excess length 33mm Shaft use for flushing.												
									<b>Target</b>		0			
									<b>Kaizen Start</b>		21/Apr./2014			
									<b>Kaizen Finish</b>		23/Apr./2014			
									<b>Team Members With Sign : -</b> Asha Patil , Bansode,					
<b>Why Why Analysis :-</b> <b>Why :-</b> 1) Oil wastage on flushing stage. <b>Why :-</b> 2) Due to oil sprayed. <b>Why :-</b> 3) Due to flushing oil pump by excess length shaft. <b>Why :-</b> Accurate size shaft not in use.		<b>After :-</b> Oil wastage stopped due to Short length 28.5mm Shaft implement for flushing.												
									<b>Benefits</b>					
									<b>P</b>					
									<b>Q</b>					
									<b>C</b>		Cost Save.			
									<b>D</b>					
									<b>S</b>					
		<b>M</b>												
		<b>Kaizen Sustenance :</b>												
		<b>What to do :-</b> Every day verify by inspector.												
		<b>How to do :-</b> Check point Add in JH check sheet												
<b>Root Cause :-</b> Accurate size shaft not in use.		<b>Result :-</b> 1) Oil sprayading stopes. 2) Oil save. 3) Cost Save. 4) Shop Floor cleaning maintain. 5) Cleaning time save.												
Registration no.& dt : - 23/04/14														
Submitted by : - 23/04/14														
Manager's Sign :														
Jun 09, Rev:01		<b>Sr no</b>		<b>Model</b>		<b>Target Dt</b>		<b>sponsibility</b>		<b>Status</b>				
		Nil												